

APPROX. 1459

Ø507

Ø840g6

Ø960

180

6

26

172

180

8 - Ø26 DRILL THRU

VIEW "Q"

18h11

32h9

Ø112h6

119<sup>+0.2</sup><sub>0</sub>

OUTPUT SHAFT

KEY 32 x 18 x 155